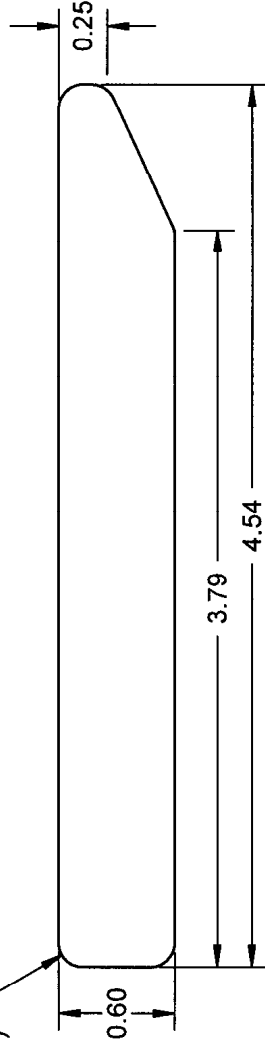


R0.13 (TYP)



D3644-1 SHIM
(REPLACES GENEVA P/N G10610-3)

RELEASED
07.09.07 #

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3644-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES G10610-3	DESCRIPTION	LE	BY	DATE
DESIGN	DTI	DART AEROSPACE USA, INC.			
DRAWN	CEH	PORT HADLOCK, WA			
CHECKED	EB	DRAWING NO.			REV. A
MFG. APPR.	AD	D3644			SHEET 1 OF 1
APPROVED	AD	TITLE			SCALE
DE APPR.	AD	SHIM			1:1
DATE	07.07.27				

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